	ing Civil Aviation hority/Country:	2.				3. Form Tracking Number:			
FAA	\/United States	AU	THORIZED REI FAA Form 8130–3, AIRW	-		250574			
4. Organia	ation Name and Address:					5. Work Order/Contract/Invoice			
Keyston	e Turbine Services, 88	5 Fox Chase	, Suite 111, Coatesville, PA 19320) - Certificate N	lo. 8MHR895B	85022705-EA-CP			
6. Item:	7. Description:		8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:			
1	Compresso	or	23073499	1	CAC-15899	Repaired			
untes E1R2 TSN: CSN	pressor converted to B ted. Work done IAW 26-73-1, and Rolls-Roy 0.0 confies that the work spec	Rolls-Royce /ce M250-B1 ified in Blocl	v P/N: 23073499 per CEB 72-401: M250-B17F Operation and Maint 7F Overhaul Manual GTP5243-3, k 11/12 was carried out in accorda 45 approval no. EASA 145-6410.	enance Manua Ed 1, Rev. 24, nce with EASA	CSP21008, Ed 1, Rev.26, inclinctuding up to TR E1R24-72-	uding up to TR E1R26-72-2 and			
13a. Gerti	fies the items identified ab	✓ Other regulation specified in Block 12							
Approved design data and are in a condition for safe operation. Non-approved design data specified in Block 12.					Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
13b. Auth	orized Signature:		13c. Approval/Authorization No.	: 14b. Author	ized Signature:	14c. Approval/Certificate No.:			
					Wir Hall-	8MHR895B			
13d. Nam	(Typed or Printed):		13e. Date (dd/mmw/yyyy):	14d. Name (Typed or Printed):	14e. Date (dd/mmm/yyyy):			
				Miguel O	tiz	19/JUN/2025			
			User/Installe	r Responsibili	ties				
It is impor	tant to understand that th	e existence of th	nis document alone does not automatical	ly constitute autho	ority to install the aircraft engine/pro	ppeller/article.			
	is essential that the user/in		ice with the national regulations of an ai that his/her airworthiness authority acc						
	Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the lational regulations by the user/installer before the aircraft may be flown.								

FAA Form 8130–3 (02–14) NSN: 0052-00-012-9005



KEYSTONE TURBINE SERVICES

A **PAG** Company

KEYSTONE TURBINE SERVICES CRS 8MHR895B

ENGINE/COMPONENT MAINTENANCE REPORT

Cust	pmer		Sunrise	e Helic	opter, Inc.			W.O. N	umber	85	5022705-EA-CP
Ma	nufacturer	Rolls-Ro	усе	Unit	Compres	sor	Model	- M250-C20F	₹ S.	 /N	CAC-15899
Tota	-] Time (TT)			0.0			Time :	Since Overh	aul (TSC	D)	TSN
Tota) Cycles (TC)	•	-	0			Cycles :	Since Overh	aul (CSC))	CSN
Date	Received	•	3/31	1/2025	_			Date Co	mplete	-d	6/19/2025
	RKSCOPE: ert to P/N: 23	073499; li	nstall P/I	N: 230	55473 (Enl	ance	d Vane F	Ring) include	d with s	hipm	nent.
	K PERFORME		inspecte	ed as n	eeded to c	omply	with the	e workscope			
Rew	ork or replace	d parts as	necessa	ary.							
appr	mbled and fur oved data: Ro Overhaul Man	lls-Royce'			-	l					_
Fede	article identifi ral Aviation A e at this repa	dministra	tion and	is app	orved for	return	to servi	ce. Pertinent			
Sign	ature of Autho	orized Rep	oresenta	itive:	M	m	Ghily		Date	e:	6/19/2025

30 and LLP Status	117E COCO
TBO	770

Engine Engine Total Co ssor nirol nirol mp		Engine TT/TC at finetalliabion Hrs Cycs Hrs N/A Hrs N/	F to the second	Component TT/ TC This Date 0.0 8VALUEI #VALUEI #VALUEI FVALUEI FORDOMENT TT/ TC This Date	2 Component 1807 Canada 1807 C	#VALUE #VALUE			W/O# Gbox TT at Last OC: Turbine TT at Last 1422	OCI Due #WALUE ###################################	PAZ Hours Romaning #VALUEI
#1 C Wheel PIN #2 C Wheel PN SN #2 C Wheel PN SN #3 C Wheel PN SN	<u> </u>		000000000000000000000000000000000000000	0 00 00 00			7500.0 7500.0 15000 7500.0 15000 7500.0	7500.0 7500.0 7500.0 7500.0			
	3 8 8		80 000	0.0 0 0 #VALUE!			15000	15000 15000 15000 #VALUE			
#1 T Wheel S/N #2 T Wheel P/N #3 T Wheel P/N #4 T Wheel P/N	NIA	Hrs N/A Cycs N/A Cycs N/A Cycs N/A Hrs N/A Cycs N/A Cycs N/A Cycs N/A Cycs N/A Cycs N/A		#VALUEI #VALUEI #VALUEI #VALUEI #VALUEI #VALUEI			1775.0 3000 1775.0 3000 4550.0 6000 4550.0	#VALUE! #VALUE! #VALUE! #VALUE!			
Tie Boit PriN #2 Nozzie PriN Diaptragm S.N Last free	N/A N/A N/A N/A state length	Cycs N/A Hrs N/A Cycs N/A Of the bolt recorded in the logbook is		#VALUE! #VALUE! NA.			9000 1775.0 3000	#VALUEI #VALUEI #VALUEI			
REMARKS:		John Konstanciones		=							

s provided as a countary to assist the operator of the product with the tracking of their tile-landed and TBO'd components. Every attempt has been made to assure that security. It is the responsibility of the product (s) to confirm, through review of the official maintenance record for the product and the OEMs out these or haspecter/maintenance intervals are exceeded.

Completed by:_

Revised 7/7/15

		KEY	STONE TURBINE SERVICES	- The state of the		
- дүн <u>у</u>	10.00		CRS#8MHR895B			
DATE: 6/19/2025		элгэлэг тамжаан байгаан байгаа	W/O: 85022705-EA-CP			
	C	OMPRESSOR S/N:				
DESCRIPTION	REC.PART NO.	REC.SERIAL NO.	DISCREPANCY	DISPOSITION	REPL PART NO.	REPL SERIAL NO.
Shroud Housing	23053346	GR21584	C/W PMI B0011	Replaced/O	23068274	GR21584
Vane Assembly	23032626	N/L	Remove to convert to M250-B17F	Replaced/O	23055473	26479
Impeller	23039065	LP93865	C/W PMI B0011	Repaired	23039065	LP93865
Data Plate	23009659	N/A	Replace due to P/N change	Replaced/N	M250-10436	N/A
		1				

	1. Approving Civil Aviation Authority/Country: 3. Form Tracking Number:							
FAA	E	240075						
4. Organiz			FAA Form 8130-3, AIRWO	<u>ORTHINESS AF</u>	PROVAL TAG		5. Work Order/Contract/Invoice	
	o Turbino Services - 88	5 Fow Char	e, Suite 111, Contesville, PA 19320	- Certificate N	AMHR895B		Number:	
<u> </u>	<u> </u>		· · · · · · · · · · · · · · · · · · ·				85022275-EA-CP	
6. Item:	7. Description:		8. Part Number:	9. Quantity:	10. Serial Number:		11. Status/Work:	
1	Compresso	or	23050833	1	CAC-15899		Repaired	
Main GTP: TSN: CSN: Certi	and 300 hours schedule tenance Manual CSP2 5232-3, Ed 3, Rev. 22, 0.0 0	1007, Ed 3, including u	ns performed; #1 bearing replace an Rev. 24, including up to TR E3R24 p to TR E3R22-72-1, as applicable. ck 11/12 was carried out in accorda 145 approval no. EASA 145-6410.	1-72-2 & E3R24 nce with EASA	I-73-1, and Rolls-Royce M	250-C20R	Overhaul Manual	
13a. Certifies the items identified above were manufactured in conformity to: 14a. 2-14 CFR 43.9 Return to Service 2 Other regulation specified in Block 12							er regulation specified in Block 12	
	Approved design data and Non-approved design data		•	and desc Federal	that unless otherwise specified ribed in Block 12 was accompli Regulations, part 43 and in respondence.	shed in acco		
13b. Auth	orized Signature:		13c. Approval/Authorization No.	: 14b. Authori	zed Signature:		14c. Approval/Certificate No.:	
	J			1/4			8MHR895B	
13d. Name	(Typed or Printed):		13e. Date (dd/mmm/yyyy):	14d. Name (1	'yped or Printed):		14c. Date (dd/mmm/yyyy):	
				Keith Evar	ns Jr.		17/Jan/2024	
			User/Installe	r Responsibili	ies			
It is impor	tant to understand that the	existence of	this document alone does not automatical	ly constitute autho	rity to install the aircraft engine	e/propeller/a	rticle.	
Where the	user/installer performs wo is essential that the user/in	rk in accorda	nnce with the national regulations of an ai s that his/her airworthiness authority acc	rworthiness autho	rity different than the airworth	iness author	ity of the country specified in	
	Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircrast maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircrast may be flown.							

FAA Form 8130–3 (02–14)
NSN: 0052-00-012-9005



KEYSTONE TURBINE SERVICES CRS 8MHR895B ENGINE/COMPONENT MAINTENANCE REPORT

Customer	Su	nrise Helic	opter, Inc.		W.O. Numb	er <u>t</u>	85022275-EA-CF
Manufacturer	Rolls-Royce	Unit	Compress	or Model	M250-C20R/1	S/N	CAC-15899
Total Time (TT)		0.0		Time	Since Overhaul	(TSO)	TSN
Total Cycles (TC)		0		Cycles	Since Overhaul ((CSO)	CSN
Date Received	1	9-Dec-202	3		Date Comp	leted_	17-Jan-2024
WCRKSCOPE: C/W 100 and 300	hours schedu	led inspec	tions.				
WORK PERFORM	ED:						
Disassembled, cle	aned and insp	ected as n	eeded to co	mply with th	e workscope.		
Rework or replace	ed parts as ne	cessary.					
Assembled, and T approved data: Ro and Overhaul Ma	olls-Royce's Co		- 1				_
The article identif Federal Aviation A on file at this repa	Administration	and is ap	porved for r	eturn to serv	ice. Pertinent det	_	
Signature of Auth	orized Repres	entative:	K	ER		Date:_	17-Jan-2024

		KEY	STONE TURBINE SERVICES CRS# 8MHR895B	<u> </u>	The state of the s	United States Difference Add
DATE: 17-Jan-2024			W/O: 8502227/5-EA-CP			The second secon
DESCRIPTION #1 Bearing	REC.PART NO.	OMPRESSOR S/NE REC.SERIAL NO.	DISCREPANCY	DISPOSITION	REPL PART NO.	4
- Bearing	23009609	MP01164	CEB 72-4090	Replaced/N	23066679	NWD16-1006
		<u> </u>				

THIS COMPRESSOR CONFORMS TO THE FOLLOWING PUBLISHED CEB'S 250-C20R, C20R/1, C20R/2, C20R/4



Allison

COMPRESSOR S/N <u>CAC-15899</u>

This list includes Commercial Engine Bulletins on file as of <u>2-28-94</u>

CEB NO.	SUBJECT
72-4013	Engine, Compressor Assembly, Front Support, Modify
72-4019	Engine, Compressor Assembly, Impeller, Reidentify Certain Impellers for Increased Life Limits
72-4036	Engine, Compressor, Front Bearing Housing Assembly - Modify
72 - 4046 Page 1 of 1	Engine, Compressor Assembly, Improved Compressor Shroud Coating Revised 11-7-91 by Assembly & Test Inspection.

SPARE

JI-1250 Rev. 4-16-92 PACKING ROOM CHECK SHE

COMPRESSOR UNI

250 - SERIES II

Contract

COMPRESSOR	UNIT	s/N_	CAC-	15897
	LERV~	P/N-	-2305	0832

250-B17F/1/2 Unit-Assy .- P/N-23050832-

250-G20R/1/2-Unit Assy. P/N-23035228-

_250-C20R, /2/4-Unit-Ausy. P/N-23050833-

250-C20R1(RS)R2(SP) Unit Assy. P/N 23050833 Cont.No.

ate Prepared aipped with Engine- ate Shipped	CAE	TSLO NE	TT NEW	s.o.N	0
PART NAME	PART NO.	s/N	PART NAME	PART NO.	s/n
Compressor Rotor	23032620	29271	1st Stg. Whl.	23032621	E91005
Gearshaft- Spur Adapter	23031922	TH113563	2nd Stg. Whl.	-23032622 23035252	E13405
Compressor Case	23032630	40400	3rd Stg. Whl.	23032623	E23870
Impeller Assy.	23039065	LP93865	4th Stg. Whl.	23032624 23035254	E80521R
Comp. Tie Bolt	23035136	57782			

OVERHAUL () NEW (/) Checked:

REPAIR ()

MODIFICATION

GT-1277

SPARE



Allison

GAS TURBINE DIVISION

General Meters Cerperation

P.O. Box 420
Indianapolis, Indiana 48206-0420



PACKING LIST

CONT. NO		CONTAINER S/N	
	RUN ENGINE	NEW i	G. F. A. E
	HAL ENGINE		
UNIT	NO CAC 15899	_ MODEL O/	ATE <u>2-28-94</u>
QUANTITY	PART NUMBER	NAME OF F	PART
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1	23050833	COMPRESSOR	M 2 2 7
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INSPECTOR M. Seyfrel

ST 27828-1 (9-8

SERVICE RECERD COMPRESSOR ASSEMBLY

art ! age No. _____

	IN	STALLED					REMOVED)
			Compressor 1	Time		Compressor	Time	ar tu
Date	Owner	A/C or Eng. S/N	Since OH	Total	Date	Since OH	Total	Reason
			NEW	0.0	TRANS	CRIBED	TO NEW	PAGE.
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GT 2782B-1 (9-83)

TRANSFER RECORD

Part In J J Page No. _____

		SHIPPED			RE	CEIVED
			Compressor	Time		
Date	From	'То	Since OH	Total	Date	. 8
-28-94	AGT-GMC		NEW	0.0		
						

Service Record Compressor Assembly



			Part I	
			Page No	
Compressor Serial Number	CAC-15899		Engine Designation	M250-B17F

	Inst	talled			Removed
Aircraft S/N Engine S/N	Date	Comp TT Comp TSO	Date	Comp TT Comp TSO	Reason
		0.0			
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F-2782B-L (3/11)

Transfer Record Compressor Assembly



Part II

Compressor Serial Number

CAC-15899

	7	ransferred/Shipped				Received
Data			Compres	sor Time Total	D-1-	
Date	From	То	Since OH	Total	Date	Organization
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F-2782B-L (3/11)

GT 2783B-1 (9-83)

MODIFICATION RECORD COMPRESSOR ASSEMBLY

Part III
Page No. _____

Compliance Date	Bulletin or Directive No.	Title	Signature	Orga
17-Jan-2024	72-4090 R6	Release Of New #1 Bearing	VER-	KTS
17-Jan-2024	A-72-4104 R1	Inspect Front Support-N/A Due To P/N	KCR	KTS
				
······································				
				
			-	

GT 2783B-1 (9-83)

MODFICATION RECORD COMPRESSOR ASSEMBLY

Part)	-	•
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Compressor	Serial	Number	CAC-	15899
		HUILIDGE		

Engine Model 250- c20R/1

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
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				(

AD Note Compliance and **CEB Modification Record** Compressor Assembly



Part III

Page No. Engine Designation Compressor Serial Number CAC-15899 M250-B17F

AD#	Applicable CEB#	Date	Method of Compliance	OneTime	Recurring	Next Comp. Date	Signature and Certificate
VD#	Applicable CED#	Hours @ Comp.	Method of Compliance	Fime	ırring	Next Comp. @ Hrs	Number
	72-4015 R12	6/19/2025	Engine or Module Conversion	х		N/A	Mustato -
	72-4015 K12	0.0	Authorization	Ĺ		N/A Z	8MHR895B
	72-4077 R3	6/19/2025	Compressor with Impoved Airflow	x		N/A	March 18th
	72-4077 N3	0.0	Compressor with impoved Airnow			N/A C	8MHR895B
	72-4047 R1	6/19/2025	Rear Support, Add Bearing Puller	x		N/A	/ Wastlette
	72-40-71(1	0.0	Grooves (N/A by S/N)			N/A	8MHR895B
				L			
-				<u> </u>			

GT-2786ET-L (3/11)

AD Note Compliance and CEB Modification Record Compressor Assembly



Compressor Assembly Part III
Page No.
Compressor Serial Number CAC-15899 Engine Designation M250-B17F

AD#	Applicable CEB#	Date Hours @ Comp.	Method of Compliance	OneTime	Recurrin	Next Comp. Date Next Comp. @ Hrs	Signature and Certificate Number
		Comp.			g		

GT-2786ET-L (3/11)

Date Compressor Time Since OH Total Remarks Signature Organizar	Compres	sor Serial N	lumber .	CAC- 15899 Engine M	odel <u>250-</u> c2	OR/1
TSN 0.0 done IAW Rolls-Royce M250-C20R Operation and Maintenance Manual CSP21007, Ed 3, Rev. 2 including up to TR E3R24-72-2 & E3R24-73-1, and Rolls-Royce M250-C20R Overhaul Manual G 3, Ed 3, Rev. 22, including up to TR E3R22-72-1, as applicable. The powerplant and/or component identified herin was repaired and inspected in accordance with current Federal Aviation regulations, and was found airworthy and returned to service. Pertinent details of the repairs are on file at this agency under. W.O. No: 85022275-EA-CP Date: 17-Jan-2024 W.O. No: 85022275-EA-CP Date: 17-Jan-2024	Date			. Remarks	Signature	Organizati
CSN 0 3, Ed 3, Rev. 22, including up to TR E3R22-72-1, as applicable. The powerplant and/or component identified herin was repaired and inspected in accordance with current Federal Aviation regulations, and was found airworthy and returned to service. Pertinent details of the repairs are on file at this agency under. W.O. No: 85022275-EA-CP Date: 17-Jan-2024 KEYSTOME TURBULE SERVICES	1/17/2024	TSN	0.0	done IAW Rolls-Royce M250-C20R Operation and Maintena	ince Manual CSP210	07, Ed 3, Rev. 24
was found airworthy and returned to service. Pertinent details of the repairs are on file at this agency under: W.O. No: 85022275-EA-CP Date: 17-Jan-2024 885 Fox Chase, Ste 111 Coatesville, PA 19320				3, Ed 3, Rev. 22, including up to TR E3R22-72-1, as applica	ble.	
				·	guiauona, and	
		W.O. No	o: 850			•
		W.O. No	o: 850			•
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Par Pak. 40. INSPECTION - MAINTENANCE - OVERHAUL RECORD **COMPRESSOR ASSEMBLY** GT 2784B-1 (9-83) Engine Model 250- C20R/1 Compressor Serial Number <u>CAC-</u> 15899 Compressor Time Since OH Total Remarks Organization Date Signature

Inspection - Maintenance - Overhaul Record Compressor Assembly

R	Rolls-Royce
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Part IV Page No.

Compressor Serial Number CAC-15899 **Engine Designation**

M250-B17F

Date	Co	Compressor Time		_	Remarks		Signa	ature	Organizati	ion		
	Since	OH	Total				Certifica	ate No.				
				Compressor converted to I	B17F with new P/N:	23073499 per CEB 72-	4015 R12; Va	ne Assembly	replaced with P/N:			
6/19/2025	TS	SN	0.0	23055473; Repaired and re	55473; Repaired and released untested. Work done IAW Rolls-Royce M250-B17F Operation and Maintenance ual CSP21008, Ed 1, Rev.26, including up to TR E1R26-72-2 and E1R26-73-1, and Rolls-Royce M250-B17F							
	CS	SN	0	Overhaul Manual GTP524	3-3, Ed 1, Rev. 24, ii	ncluding up to TR E1R	24-72-2, as ap	plicable.	yee 191200-B171			
KT	G TI	he powerpla	nt and/or compor ny and returned to	nent identified herin was repaired and service. Pertinent details of the rep	d inspected in accordance	with current Federal Aviation		as Keystor 885 Fox	te Turbine Services, LLC Chase, Ste 111 ville, PA 19320			
EYSTONE TURBINE SE	RVICES	W.O. No		85022705-EA-CP	Date:	6/19/2025		002103				
A PAG Comp	eny	Signed	Miguel Ortiz	Milleto				For: CRS# 8	MHR895B			
												
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F-2784C-L (3/11)

Inspection - Maintenance - Overhaul Record Compressor Assembly

	Rolls-	-Royce
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Part IV

CAC-15899 Compressor Serial Number

Page No._ M250-B17F Engine Designation

<u> </u>	Organization	Signature	Remarks	or Time	Compress	Date
	Organization	Certificate No.	Nemarks	Total	Since OH	Date
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F-2784C-L (3/11)

Part IV	 	
Page No.		

INSPECTION - MAINTENANCE - OVERHAUL RECORD

COMPRESSOR ASSEMBLY

	Compressor	Serial Number	CAC-1589	9	Engine Model	M250-B17F
Thickne	ess of shims r	equired to square	rear diffuser in ı	relation to roto	r axis:	
	CI	lock Position			11:00	2:00
2_	.006"	4 .002"	70	10:00		
10_	.002"	11 0				
Date: _	6/19/2025	W.O. <u>85</u>	022705-EA-CP			
	nims P/N 230 are pads.	004212 (0.002")		7:00		4:00

GT 276.38 (9-84)

ASSEMBLY RECORD COMPRESSOR ASSEMBLY

Part V Page No. _____

Compressor Serial Number CAC-15899 Engine Model- 250-C20R/1 **REMOVED INSTALLED** This Item This Item Part Serial-Comp. Total Comp. Total Nomenciature Number Number Date -Time Reason Cycles Date Time Cycles 0.0 TRANSGRIBED TO NEW PAGE. 2-28-94 1ST STG.WHL. 23032621 E91005 0.0 0.0 TRANSCRIBED TO NEW PAGE. E13405 11 0.0 2ND STG.WHL. 23035252

6	3RD STG.WHL.	23032623	E23870	11	0.0	0.0	TRAN	SCRIBED	TO NEW	PAGE.
(4TH STG.WHL.	23035254	E80521R	11	0.0	0.0	TRAN	SCRIBED	TO NEW	PAGE.
.	IMPELLER	23039065	LP93865	11	0.0	0.0	TRAN	SCRIBED	TO NEW	PAGE.
	SPUR ADAPTER	23031922	TH113563	3 11	0.0	0.0	TRAN	SCRIBED	TO NEW	PAGE.
<i>e</i>	TIE BOLT	23035136	57782	11	0.0	0.0	TRAN	SCRIBED	TO NEW	PAGE. '
										P)
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GT 2785B (9-84)

ASSEMPLY RECORD COMPRESSOR ASSEMBLY

Part V Pag 1	•
	<i>J</i> -

•				INSTALLED)		REMOVED		
Nomenclature	Part Number	Serial Number	Date	Comp. Total Time	This Item TT Cycles	Date	Comp. Total Time	This Item TT Cycles	Reason
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Assembly Record Compressor Assembly

Rolls-Royce

Part V Page No.

Compressor Serial Number CAC-15899

Engine Designation M250-B17F

	Part Number		Installed			Removed	
Nomenclature	Part Nullbei		Compressor	Component		Compressor	Component
Noneileature	Serial Number	Date	TT Cycles	TT Cycles	Date	Cycles	TT Cycles
	23032621		0.0	0.0		- Cycles	Cycles
1st Stage Wheel	E91005	2/28/1994	0	0			
2nd Chann Milhard	23035252	2/20/1004	0.0	0.0			
2nd Stage Wheel	E13405	2/28/1994	0	0			
2rd Stage Wilheel	23032623	2/29/1004	0.0	0.0			
3rd Stage Wheel	E23870	2/28/1994	0	0			
4th Stage Wheel	23035254	2/28/1994	0.0	0.0			
	E80521R		0	0			
Impeller	23039065	2/29/1004	0.0	0.0			
Impelier	LP93865	2/28/1994	0	0			
Spur Adapter Gearshaft	23031922	2/28/1994	0.0	0.0			
Spui Adaptei Gearshart	TH113563	2/20/1994	0	N/A			
Tie Bolt	23035136	2/28/1994	0.0	0.0			
ne bolt	57782	2/20/1994	0	0			

GT-2785BT-L (3/11)

Assembly Record Compressor Assembly



Part V Page No.

Engine Designation M250-B17F

Compressor Serial Number CAC-15899

	Part Number		Installed			Removed	
Nomenclature	Tare Namber	_	Compressor	Component		Compressor	Component
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Serial Number	Date	П	<u> </u>	Date	Т	II
	- John Hamber		Cycles	Cycles		Cycles	Cycles
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GT-2785BT-L (3/11)

Cycle Record Compressor Assembly

R	Rolls-Royce
SHEET N	

Par	t	VΙ	
	R	۱.	

Compressor Serial Number

CAC-15899

Page No. _______
Engine Designation ______M250-B17F

Aircraft S/N	L]	installed	Removed Corlo Count				
Engine S/N	Date	Compressor TT	Cycle Count Current Cycle Limit	Engine Cycles at Installation	Date	Compressor TT	Cycle Count Current Cycle Limit	Engine Cycles at Removal
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F-9387-L (3/11)

Cycle Record Compressor Assembly

	Rolls-Royce
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Part VI

Page No. Engine Designation

M250-B17F

		·	•	
Compressor Serial Number	CAC-15899			

Aircraft C/N			nstalled				Removed	
Aircraft S/N Engine S/N	Date	Compressor TT	Cycle Count Current Cycle Limit	Engine Cycles at Installation	Date	Compressor TT	Cycle Count Current Cycle Limit	Engine Cycles at Removal
				_				
								·
								

F-9387-L (3/11)

GT 9387-1 (9-83) CYCLE R CORD COMPRESSOR ASSEMLY Part VI Page No. (Refer to Life Limiting CSL) Compressor Serial Number <u>CAC - 15899</u> Engine Model 250-C2UR/I Installed Removed Do Not Exceed Cycle Counter Cycle Counter Cycle Counter Cycles This Eng S/N Reading Date Owner Reading Date Installation Reading

COM LESSO ASSEMBLY
(Refer to Life Limiting CSL)

GT 9387-1 (9-83)

age No.

Installed			Installed Do Not Exceed Removed				
Date	Owner _.	Eng S/N	Cycle Counter Reading	Cycle Counter Reading		Cycle Counter Reading	Cycles This Installation
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