



# SUNRISE HELICOPTER, INC.

International Engine Sales and Support



**For all accessories 2023**

**Core must be sent in first for exchange price or outright price applies, core charge refunded on receipt of suitable core.**

## C20 ACCESSORIES

**FUEL CONTROL:** PN 2524644-29 TO -32 AT \$8,990.00 EXCHANGE. The only items that could be potentially billed back would be a failed Inconel bellows assembly, start de richment bellows, broken or missing parts, and both throttle shaft and throttle cam profile wear found during tear down inspection. Outright price -32 \$23,750.00

**GOVERNOR** PN 2524667-14,-15, -16 (Dual application) AND 2524769-13, -14 -15 (single Eng. only) EXCHANGE \$6,280.00 Outright \$8,300.00  
2549170-1 THRU -3 , EXCHANGE \$6,595.00, Outright \$9,200.00

**FUEL PUMP** PN 6899253 AT \$2175.00 EXCHANGE. Outright price \$4,495.00

**BLEED VALVE** PN 23053176 \$900.00 EXCHANGE. Outright price \$1,550.00

**FUEL NOZZLE** PN 23077068 AT \$1,935.00.00 EXCHANGE. PN M250-10603 AT \$1,225.00 EXCHANGE. Outright price \$2,700.00

## C28 ACCESSORIES

**FUEL CONTROL** PN 2524738-38 EXCHANGE AT \$9,200.00 The only items that could be potentially billed back for would be a failed Inconel bellows assembly, start De richment bellows, broken or missing parts and both throttle shaft and throttle cam profile wear found during tear down inspection. Outright price \$17,750.00

**GOVERNOR** PN 2524677-11 thru -13 AT \$6,280.00 EXCHANGE. Missing or broken part are a bill back. Outright price \$7500.00

**FUEL PUMP** PN 6896822 AT \$2,390.00 EXCHANGE. Outright price \$11,800.00.

**BLEED VALVE** PN 23005455, 23005367 AND 23074227 AT \$2,550.00 EXCHANGE. Outright price \$4,200.00

**FUEL NOZZLE** PN 23077067 AND 23077188 AT \$1935.00 EXCHANGE AND PN M250-10604 AND M250-10606 AT \$1,225.00 EXCHANGE. Outright price \$2,700.00

## C30 ACCESSORIES

**FUEL CONTROL** PN 2549092-7, -8, -9 (M250-10834) AT \$9,210.00 EXCHANGE. The only items that could potentially be billed back for would be a failed Inconel bellows assembly, start de-richment bellows, broken or missing parts and both throttle shaft and throttle cam profile wear found during tear down inspection. Outright price \$21,500.00

**GOVERNOR** PN 2524692-12 AT \$6,650 EXCHANGE; PN 2549172-1, -2, -3 AT \$7,625.00 EXCHANGE. Missing or broken parts are a bill back. Outright price for PN 2524692-12 is \$9,275.00. Outright price for 2549172-3 is \$10,500.00.

**FUEL PUMP** PN 6896822 AT \$2,690.00 EXCHANGE. Outright price \$11,800.00

**BLEED VALVE** PN 23005456, 23005366 AND 23073353 AT \$2,700.00 EXCHANGE. Includes replacement of poppet and servo valves. Outright price \$6,800.00

**FUEL NOZZLE** PN 23077067 AND 23077188 AT \$1,935.00 EXCHANGE AND PN M250-10604 AND M250-10606 AT \$1,225.00 EXCHANGE. Outright price \$2,700.00

**B17 Fuel controls**

M250-10826 / 2524654-29; M250-10129 / 2524654-28 \$13,950.00 OVERHAUL EXCHANGE

**B17F/F2 Fuel controls**

M250-10824 / 2524986-11; M250-10130 / 2524986-10; \$14,140.00 OVERHAUL EXCHANGE

23070604 / 2524986-9 23065108 / 2524986-8 \$25,950.00 OH to 2524986-11 (m250-10824)

**Fuel pump**

23074705 / 113300-04A1 OH exchange

Bleed valve 23073207 Governor PT 23068275 governor over speed 23032241; coordinator 6886116

**FUEL NOZZLE** PN 23077067 AND 23077188 AT \$1825 EXCHANGE; \$2,700.00 outright

PN M250-10604 AND M250-10606 AT \$1,250 EXCHANGE. Outright price \$2,700.00

**Note: all cores above must be in as removed condition and suitable for overhaul CEB updates will apply to old units**

**CASE HALVES**

2023 LIST PRICE PN 23057142 \$56,602.35; PN M250-10199 \$120,121.55

PN 23057142 / 6877410 OVERHAULED AT **\$27,975.00 OUTRIGHT**; \$19,942.00 EXCHANGE.

Only Core PN's M250-10199, 23057142 or 6877410 are acceptable for exchange price

Cores must be in as removed condition with plastic remaining installed, no FOD, No erosion below coating, not corroded

**CARBON FIBER REINFORCED COATING 1750 hour Warranty. BETTER WARRANTY THAN NEW**

**250 SERIES EXCITER / IGNITION BOX'S FITS ALL 250 SERIES ENGINES. PN 6899093 / 10-614950-1 list 2022 \$9,180.47**

OEM Part numbers 10-614950-1, CH92133, PMA PQ1287CE

Replaces Alts 23064130, 6899093, 6895573, 68951972, 6870891, 6870885, 6870058, 49522, 43754, CH92133,

1 x 10-614950-1 new

\$5,800.00 outright

1 x 10-614950-1 OH outright FAA-8130

\$3,900.00 outright

\$2,375.00 exchange

1 x 10-614950-1 SV repaired FAA 8130

\$3,200.00 outright

\$2,175.00 exchange

1 x 10-614950-1 SV tested A&P tag

\$2,600.00 outright

\$1,750.00 exchange

All have same warranty as new.

**STARTER GENERATORS**

PN 23032-027/28 OH \$3,800.00 OUTRIGHT

PN 200SGL124Q OH \$4,200.00 Outright

PN 150SG111Q OH \$4,400.00 Outright

PN 150SG117Q OH \$3,800.00 Outright

PART NAME	P/N	S/N	TSN	TSO	DOCUMENT	CONDITION	
STARTER-GENERATOR (grease)	23032-022	10561	UNK	0:00	SEALED	unk	106
STARTER-GENERATOR (grease)	23032-022	10578	0:10	/	TAG	time continued	107
STARTER-GENERATOR (grease)	23032-022	14665	UNK	0:00	SEALED	unk	108
STARTER-GENERATOR (oil)	150SG117Q	4869	1182:55	0:00	RECORDS	overhauled	109
STARTER-GENERATOR (oil)	150SG117Q	4879	UNK	0:00	RECORDS	coc	110
STARTER-GENERATOR (oil)	150SG117Q	5306	2403:50	0:00	RECORDS	overhauled	111
STARTER-GENERATOR (oil)	150SG117Q	5313	2043:45	0:00	RECORDS	unk	112
STARTER-GENERATOR (oil)	150SG117Q	5806	1199:35	0:00	RECORDS	overhauled	113
STARTER-GENERATOR (oil)	150SG117Q	6135	1341:55	0:00	RECORDS	unk	114
STARTER-GENERATOR (oil)	150SG117Q	7437	1200:05	0:00	RECORDS	overhauled	115
STARTER-GENERATOR (oil)	150SG117Q	7653	UNK	0:00	RECORDS	overhauled	116
STARTER-GENERATOR (oil)	150SG117Q1	7172	UNK	0:00	RECORDS	unk	117
STARTER-GENERATOR (oil)	23023-027/028	18696	UNK	UNK	/	as removed	118

STARTER-GENERATOR (oil)	23023-027/028	21367	UNK	0:00	RECORDS	unk	120
STARTER-GENERATOR (oil)	23023-027/028	21557	UNK	0:00	LOGBOOK	unk	121
STARTER-GENERATOR (oil)	23023-027/028	21611	UNK	UNK	/	time continued	122
STARTER-GENERATOR (oil)	23023-027/028	22020	1571:30	0:00	TAG	overhauled	123
STARTER-GENERATOR (oil)	23023-027/028	22222	UNK	0:00	SEALED	unk	124
STARTER-GENERATOR (oil)	23023-027/028	22342	1947.30	0:00	TAG	new	125
STARTER-GENERATOR (oil)	23023-027/028	22353	1997.45	0:00	TAG	overhauled	126
STARTER-GENERATOR (oil)	23023-027/028	22356	UNK	0:00	SEALED	unk	127
STARTER-GENERATOR (oil)	23023-027/028	22489	UNK	UNK	LOGBOOK	unk	128
STARTER-GENERATOR (oil)	23023-027/028	23973	UNK	0:00	SEALED	unk	129
STARTER-GENERATOR (oil)	23023-027/028	24267	UNK	0:00	SEALED	unk	130
STARTER-GENERATOR (oil)	23023-027/028	24271	UNK	UNK	/	as removed	131
STARTER-GENERATOR (oil)	23023-027/028	24276	UNK	0:00	SEALED	new	132

23053192AL Anti-Ice Valve  
23007829 C28 Bleed Valve23039904C  
Bleed Valve23038951 Bleed Valve C20Rs

**Solenoid Air Valves**

6894063 Anti-Ice/Bleed Valve  
6899318 N2 Overspeed  
6899319 C28 Bleed Valve  
23007826 N2 Overspeed  
23007827 Anti-Ice/Bleed Valve  
23007828 N2 Overspeed

**Governors, A250**

2524667 Series Bendix Governor  
2524677 Series Bendix Governor  
2524692 Series Bendix Governor  
2524706 Series Bendix Governor  
2524769 Series Bendix Governor

**Fuel Controls, A250**

2524463 Series Bendix FCU  
2524644 Series Bendix FCU  
2524738 Series Bendix FCU  
2524745 Series Bendix FCU  
2524922 Series Bendix FCU  
2524944 Series Bendix FCU  
2549032 Series Bendix FCU  
2549065 Series Bendix FCU  
2549092 Series Bendix FCU

**Fuel Pumps, A250**

386500-5 Argotech Fuel Pump  
388100-5 Argotech Fuel Pump  
394400-1 Argotech Fuel Pump  
024731 Series Engine Driven Fuel Pump  
024918 Series Engine Driven Fuel Pump  
5000950D Sundstrand Fuel Pump  
5002395D Sundstrand Fuel Pump  
5004506 Sundstrand Fuel Pump

**Fuel Nozzles**

23077067 Fuel Nozzle 11 Thread  
23077068 Fuel Nozzle C20s  
23077188 Fuel Nozzle C30s

**Valves**

2524502-1 Double Check Valve  
6899080 Air Valve

**Bleed Valves, A250**

23001759 Bleed Valve C28B/C  
23001760 Bleed Valve  
23001761 Bleed Valve  
23003105 Bleed Valve C28B/C  
23003106 Bleed Valve C30s  
23003135 Bleed Valve C28B/C  
23003136 Bleed Valve C30s  
23004464 Bleed Valve C28B/C  
23004465 Bleed Valve C30s  
23005366 Bleed Valve C30s  
23005367 Bleed Valve C28B/C  
23005455 Bleed Valve C28B/C  
23005456 Bleed Valve C30s  
23007879 Bleed Valve C20Rs  
23036668 Bleed Valve C20Rs  
23039904 Bleed Valve C20Rs  
23053176 Bleed Valve C20s  
23053178 Bleed Valve  
23053179 Bleed Valve C20Rs  
23053190 Bleed Valve C20Rs  
23053192 Anti-Ice Valve

**Pratt & Whitney****Automatic & Manual Fuel Controls**

2524998 Series Manual FCU  
2524999 Series NF Governor  
3244721 Series Automatic FCU  
3244735 Series Automatic FCU  
3244736 Series Manual FCU

**Torque Limiters & Controls**

3244706 Series Torque Control  
3244708 Series Fuel Valve  
3244709 Series Torque Control

**Fuel Pumps**

025277-300 Series Fuel Pump

**Fuel Oil Heater**

10544B-C-D-E Fuel Heater

**Ignition Boxes**

10-381550-XX Ignition Boxes

**Bleed Valves**

3030372 Bleed Valve  
3033063 Bleed Valve  
3100829 Bleed Valve  
3100922 Bleed Valve